## TEST REPORT NO. 53628-7

TEST, ENGINEERING AND RESEARCH GROUP, SAN BERNARDINO

Pelican Products, Inc.
23215 Early Avenue
Torrance, CA 90505

Our Job No. DE 53628
Contract -
Your P.O. No. 43647
Date

November 1, 2006

This report contains true and correct data obtained in the performance of the test program set forth in your purchase order. Test methods, results, and equipment used are recorded on these data sheets.

Where applicable, instrumentation used in obtaining this data has been calibrated using standards which are traceable to the National Institute of Standards and Technology.

## SUMMARY:

One Case, Part No. 1610-011-110 (no serial number) was subjected to Dust IP6X Category 2 Testing and Immersion IPX7 Testing in accordance with CEI IEC 529 specifications. Upon completion of the tests, no visible evidence of damage to the test specimen was observed. Complete test details, including photos and equipment lists, are contained in this report.

Test Dates: 10/11/06-10/20/06

STATE OF CALIFORNIA COUNTY OF SAN BERNARDINO SS.

## Douglas G. Anderson

and says: That the information contained in this complete and carefully conducted tests and is to the best of his knowledge true and correct in all respects.

by Douglas G. Anderson personally known to me or proved to me on the
basis of satisfactory evidence to be the person who appeared before me.


## TEST OPERATIONS



QUALITY
ASSURANCE


## DATA SHEET



## RECEIVING INSPECTION

No. of Specimens Received: 1
Record identification information exactly as it appears on the tag or specimen:

Manufacturer: Pelican Products, Inc.


How does identification information appear: (name plate, tag, painted, imprinted, etc.)
Sticker
Examination: Visual, for evidence of damage, poor workmanship, or other defects, and completeness of identification.

Inspection Results: There was no visible evidence of damage to the specimens) unless otherwise noted below.

## DATA SHEET

## Test Title Dust IP6X Category 2

| Customer Pelican | Pelican Products, Inc. |  |  | Job No. 53628 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Specimen Case | Case |  |  | Date Started | 10/20/2006 |
| Part No. 1610 | Serial No. N/A |  |  | Date Comp. | 10/20/2006 |
| Spec. CEI IEC 529 | Par. 13.4 \& 13.6 | Photo | Yes | Amb. Temp. | $15^{\circ} \mathrm{C}$ to $35^{\circ} \mathrm{C}$ |

## Requirements:

Dust Concentration: $\quad 2 \mathrm{Kg}$ per cubic meter test chamber volume Duration: 8 hours

## Test Method:

Place the test specimen in a test chamber. Establish a dust concentration of 2 Kg per cubic meter of test chamber volume. Expose the test specimen to this dust environment for 8 hours.

Remove accumulated dust from the test specimen by brushing, wiping, or shaking, taking care to avoid introducing additional dust into the test item. Do not remove dust by either air blast or vacuum cleaning. Perform a visual examination for evidence of damage or deterioration.

## Test Results:

All testing was performed according to the Test Methods and Requirements stated above. Upon completion of the test, no visual evidence of dust intrusion was observed inside the test specimen. No visible evidence of damage to the test specimen was observed upon completion of testing.

Pelican J/ N-53628
Cases \# 1610
10-23-2006 11:47:53 DL2k5
wyle File: D:IWyleDL\53628C106.prn



Photograph 5
Dust Test Setup


Photograph 6
Post Dust Test Setup
wyle
TEST TITLE: Dust (IPX6 Category 2)
Date: 10-10-2006
Technician: C. Natzic
Engineer: H. Pemberton $10 / 10 / 06$

| EQUIPMENT | MANUFACTURER | MODEL \# | RANGE | WYLE \# | CALIBRATION |  | ACCY. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | LAST | DUE |  |
| Chamber - Environmental | Wyle | Dust | $\begin{aligned} & -60 \text { to }+180^{\circ} \mathrm{F} / 11^{\prime} \times 7^{\prime} \times 7^{\prime} / \\ & \mathrm{LN} 2 \end{aligned}$ | W50716 | * System | Calibration * | Mfg. Spec. |
| Controller - Chamber | Watlow / Omega | 922 / CN9000 | $-100^{\circ}$ to $240^{\circ} \mathrm{F}$ | W50708 | *System | Calibration * | Mfg.Spec. |
| Multimeter/DAS | Keithley | 2700 | 10VDC \& Type T TC's | W13690 | 12/01/2005 | 12/01/2006 | $\pm 2 \%$ |
| Multiplexer Module | Keithley | 7700 | 20 Channels Volts or TC's | W14903 | 12/01/2005 | 12/01/2006 | Mfg. Spec. |
| Rh Probe | Vaisala | HMP 135Y | 0-100\% | W11829 | 05/31/2006 | 11/30/2006 | 3\% |
| Stopwatch | Cole Parmer | 365530 | 10 hour | W13604 | 07/28/2006 | 01/28/2007 | . 1 sec |
|  |  |  |  |  |  |  |  |

Where applicable, the listed test equipment has been calibrated using standards which are traceable to the National Institute of
Science \& Technology. Certificates and reports of all calibrations are retained in the Wyle Laboratories QA files and are
available for inspection upon request. *Equipment identified as System Calibration are verified prior to use.

## DATA SHEET

Test Title Immersion (IPX7)

| Customer Pelican | Pelican Products, Inc. |  |  | Job No. 53628 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Specimen Case |  |  |  | Date Started | 10/23/2006 |
| Part No. 1610 | Serial No. |  |  | Date Comp. | 10/23/2006 |
| Spec. CEI IEC 529 | Par. 14.2.7 | Photo | Yes | Amb. Temp. | $75^{\circ} \pm 15^{\circ} \mathrm{F}$ |

## Requirements:

| Water Level: | Test specimens with a height less than 850 mm <br> (33.46 inches) has the lowest point of the test <br> specimen $1000 \mathrm{~mm}(39.37$ inches) below the surface <br> of the water surface. Test specimens with a height <br> equal to or greater than $850 \mathrm{~mm}(33.46$ inches) has <br> the highest point of the test specimen $150 \mathrm{~mm}(3.9$ <br> inches) below the surface of the water |
| :--- | :--- |
| Water Temperature:Water temperature maintained at not less than $5^{\circ} \mathrm{K}$ <br> $\left(10^{\circ} \mathrm{F}\right)$ below the specimen temperature |  |
| Soak Duration: $\quad$minutes |  |

## Test Method:

Visually inspect the test specimen. Place the test specimen in a submersion tank. Test specimens with a height less than 850 mm ( 33.46 inches) has the lowest point of the test specimen 1000 mm ( 39.37 inches) below the surface of the water surface. Test specimens with a height equal to or greater than 850 mm (33.46 inches) has the highest point of the test specimen 150 mm ( 3.9 inches) below the surface of the water.

Verify the water temperature is not less than $5^{\circ} \mathrm{K}\left(10^{\circ} \mathrm{F}\right)$ below the specimen temperature. Allow the test specimen to soak for 30 minutes.

Remove the test specimen from the tank. To check for the presence of moisture inside the specimen the specimen is to be cut open per customer directions. Document all results.

## Test Results:

The test was performed in accordance with the Test Method and Requirements stated above. Weights and sand bags totaling 220 lbs were placed inside the test specimen to eliminate buoyancy. Upon completion of the test, no water was observed inside the test specimen. No visible evidence of damage to the test specimen was observed upon completion of testing.



Photograph 7
Immersion Test Setup


Photograph 8
Immersion Test Setup


Photograph 9
Immersion Test Setup


Photograph 10
Immersion Test Setup

## CUSTOMER:

CUSTOMER: Pelican Products, Inc
Specimen:
Part No.: See Recv. Insp.

| EQUIPMENT | MANUFACTURER | MODEL \# | RANGE | WYLE \# | CALIBRATION |  | ACCY. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | LAST | DUE |  |
| Cylinder Graduated | Pyrex | 3025 | 0-250 ml | W13057 | 09/14/2006 | 09/14/2009 | 0.1\% |
| Scale | Certified Scale | TR-1-NK | 1000 lbs . | W13126 | 05/08/2006 | 05/08/2007 | . 2 lbs . |
| Stopwatch | Cole Parmer | 365530 | 10 hour | W13604 | 07/28/2006 | 01/28/2007 | . 1 sec |
| Tape Measure | Keson | 100 | 100 ft . | W12590 | 06/26/2006 | 06/26/2007 | Mfg. Spec. |
| Temperature - Digital Indicator | Tegam | 819 | -300 to $+700{ }^{\circ} \mathrm{F}$ | W13596 | 07/28/2006 | 01/28/2007 | .1\% |
|  |  |  |  |  |  |  |  |

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Science \& Technology. Certificates and reports of all calibrations are retained in the Wyle Laboratories QA files and are
available for inspection upon request. *Equipment identified as System Calibration are verified prior to use.
Technician: $\frac{\text { S. Paysen } i \text { infuglac }}{\text { tot }}$

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