# **ATEX DIRECTIVE** 2014/34/EU

A		ATE)	X MARKING FOR <b>MINING</b>	
<b>CE</b> 1725	(Ex)	I	M1 Ex ia I Ma	
PELI <sup>•</sup> 3315 Zone 0		•;•	MINING I M1 Ex ia I Ma	
	Equipment Group	I	Approved for Mining	
	Equipment Category and	MI	2 Levels of protection / 2 independant faults	
	Environment	MII	1 Level of protection / based on normal operation	
	Specific marking	Ex	Explosion protection	
	Type of protection	ia/ib	Intrinsic safety level of the device in Zone 0/1	
PELTOS	<b>Gas group</b> (divided by explosive potential)	I	Methane	
	Temperature Class		n/a	
	Equipment Protection Level	Ma/Mb	High, safe with 2 faults / high, safe with 1 fault	

# ATEX ZONES AND CATEGORIES CLASSIFICATION

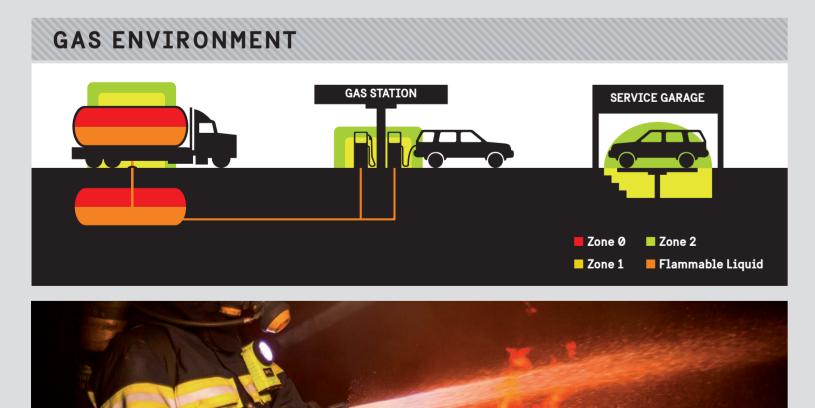
Potentially hazardous locations are divided into Zones:

• Ø, 1, 2 for Gas, Vapor, Mist • 20, 21, 22 for Dust

Torches approved for usage in these zones are divided in Categories (1, 2, 3).

PRODUCT	Category 1	Category 2	Category 3
USER ZONE	Zone 0 / 20	Zone 1 / 21	Zone 2 / 22
Zone Criteria	Where an explosive atmosphere is continuously present, or present for long periods of time. ( > 1000 h./year) Still safe with two faults.	Where an explosive atmosphere is likely to occur in normal operation. (Between 10 > 1000 h./year) Increased safety under abnormal operating conditions.	Where an explosive atmosphere is not likely to occur in normal operation and if it does occur it will exist only for a short period of time. (< 10 h./ year) Equipment which is appropriate under normal conditions.
Hazard	Certain to occur	Likely to occur	Not likely to occur
Approved categories	1G 1D	1G / 2G 1D / 2D	1G / 2G / 3G 1D / 2D / 3D

Above criteria is only a rough guidance. A local, authorised supervisor should decide the ATEX Category for each Zone after strict evaluation and should decide which safety equipment is required.



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EQUIPMENT MARKING OF PELI 3315ZØ LIGHT A CE mark (ATEX marking) -Explosion protection marking

(ATEX marking)

# **B** ATEX MARKING FOR **GAS** II 1G Ex ia IIC T4 Ga

	<b>GAS</b> II 1G Ex ia IIC T4 Ga	
I	Approved for mining	
II	No mining	
1G	Category 1, use in Zone 0/1/2	
2G	Category 2, use in Zone 1/2	
3G	Category 3, use in Zone 2	
Ex	Explosion protection	
ia/ib/ic	Intrinsic safety level of the device in Zone 0/1/2	
IIA	i.e. Propane	
IIB	i.e. Ethylene	
IIC	i.e. Hydrogen	
T1/T2/T3	Maximum surface temperature of 450°C / 300°C / 200°C	
T4/T5/T6	Maximum surface temperature of 135°C / 100°C / 85°C	
Ga/Gb/Gc	Rare failures / predictable failures / regular use	

GAS

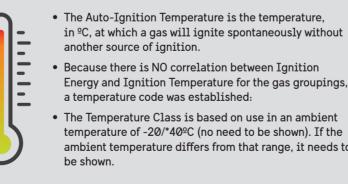
#### GAS GROUP

Gases are divided into two groups based on the LEL and UEL values.

## Ex II 1G ia IIC T4 Ga Typical Equipment Marking for Gas Atmospheres

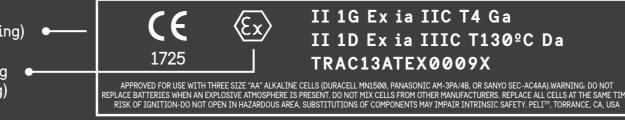
	INDUSTRY	GAS GROUP	SUBSTANCE	MIE MINIMUM IGNITION ENERGY	
	<b>Mining</b> industry Group I	I	Methane	200 µJ	
	<b>Surface</b> industry Groupe II	IIA	Propane	180 µJ and higher	
		IIB	Ethylene	60 μJ - 180 μJ	
	IIC	Hydrogen	20 µJ - 60 µJ		

#### **TEMPERATURE CLASS**



# Ex II 1G ia IIC T4 Ga

EXAMPLES	IGNITION TEMPERATURE	TEMPERATURE CLASS
Propane, Lighting gas, Hy	≥ 450°C	T1
Ethyl alcohol, Ethylene, A	≥ 300°C	T2
Fuel	≥ 200°C	Т3
Acetaldehyde, Ethyle	≥ 135°C	Т4
Hydroxylamine	≥ 100°C	Т5
Carbon disulfide	≥ 85ºC	T6



# C ATEX MARKING FOR DUST II 1D Ex ia IIIC T130ºC Da

II 1G Ex ia IIC T4 Ga

TRAC13ATEX0009X

II 1D Ex ia IIIC T130ºC Da

(Ex)

	<b>DUST</b> II 1D Ex ia IIIC T130ºC Da	
I	Approved for mining	
II	No mining	
1D	Category 1, use in Zone 20/21/22	
2D	Category 2, use in Zone 21/22	
3D	Category 3, use in Zone 22	
Ex	Explosion protection	
ia/ib/ic	Intrinsic safety level of the device in Zone 20/21/22	
IIIA	i.e. Flammable fibres	
IIIB	i.e. Non conductive dust	
IIIC	i.e. Conductive dust	
т	Maximum surface temperature level is to be indicated	
Da/Db/Dc	Rare failures / predictable failures / regular use	

## DUST

#### DUST GROUP

SELECTION OF EQUIPMENT

For mines susceptible to methane.

For atmospheres containing propane/ butane/ oil/ ammonia o gases of an equivalent hazard.

For atmospheres containing ethylene/ ether or gases of an

equivalent hazard.

For atmospheres

containing hydrogen/

acetylene or gases

of an equivalent hazard.

Dust areas are defined as group III and refers to equipment intended for use in spaces with an explosive dust atmosphere other than mines susceptible to firedamp.

### Ex II 1 D ia IIIC T130º C Da

	Typical Equipment Marking for Gas Atmospheres		
DUST GROUP	SUBSTANCE	SELECTION OF EQUIPMENT	EXAMPLES
IIIA	Flammable fibers > 0,5mm	Explosive surface > 1000 hrs/yr	Wood shaving
IIIB	Non-conductive dust with electrical resistivity > 103 Ωm	Explosive surface between 10 and 1000 hrs/yr	Saw dust, flour
IIIC	Conductive dust with electrical resistivity ≤ 103 Ωm	Explosive surface between 10 and 10 hrs/yr	Metal dust

#### MAXIMUM SURFACE TEMPERATURE

Group III electrical equipment is marked with a temperature with 'T' prefix detailing the actual maximum temperature that may be found on any surface accessible by a potentially explosive dust atmosphere. Ignition temperature of a specific dust hazard must be higher than maximum surface temperature displayed on electrical equipment.

#### **IGNITION TEMPERATURES FOR COMMON** COMBUSTIBLE DUSTS

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tion between Ignition ature for the gas groupings,	DUST TYPE	DUST GROUP	DUST LAYER (5MM) MINIMUM IGNITION TEMPERATURE (°C)	DUST CLOUD MINIMUM IGNITION TEMPERATURE (°C)
ablished:	Aluminium	IIIC	450	560
ased on use in an ambient o need to be shown). If the s from that range, it needs to	Blasting Dust (Paint Shreds)	IIIB	270	390
nom that range, it needs to	Coal	IIIB	380	560
	Flour (Wheat)	IIIB	450	430
	Grain	IIIA	290	490
	Iron Powder	IIIC	450	520
EXAMPLES	Paper Fibre	IIIA	335	470
	PVC	IIIB	440	680
e, Lighting gas, Hydrogend	Resin (Epoxy)	IIIB	240	532
cohol, Ethylene, Acetylene	Rubber	IIIB	450	470
Fuel	Soot	IIIB	450	720
etaldehyde, Ethylether	Starch (Maize)	IIIB	490	430
Hydroxylamine	Sugar	IIIB	460	360
Carbon disulfide	Wood (Flour)	IIIB	305	470

The ATEX markings in this document are just for illustration pur

**B** Ex marking for explosive Gas atmospheres

-----• C Ex marking for explosive Dust atmospheres

**D** EC/EU type examination certificate number

--• (E) General safety advises for safe use of the product



## **E** ATEX COMPLIANT BATTERIES

Hazardous location safety approvals for explosive areas, also affect the batteries that run the equipment. Different batteries might perform differently, so the ATEX certificate might be different as the tests deliver a different result (i.e. on Temperature Rating). Therefore, it is very important to ONLY use batteries that have performed the tests to obtain the ATEX certificate. The use of any other batteries invalidate the Ex Certificate.



### **IP RATING CHART**

**IP**67 **Ingress Protection** 

IP ("Ingress Protection") ratings are defined in international standard EN 60529 and rate the degree of protection provided by electrical enclosures against intrusion from solids and liquids (objects, particles, dust, water, etc.). The higher the value of each digit, the greater the protection.

SOLIDS		DEFINITION
0		No Protection against contact and ingress of objects
1		Protected against solid objects greater than 50mm in size, like a hand
2	+ • •	Protected against solid objects greater than 12.5 mm in size, like a finger
3	+ * * * >====	Protected against solid objects greater than 2.5 mm in size like a screwdriver
4	<b>↓</b>	Protected against solid objects greater than 1 mm in size, like a thick wire
5	And Control of Control	Dust protected. Limited ingress of dust permitted. Will not interfere with operation of the equipment
6		Dust tight. No ingress of dust

LIQUIDS	DEFINITION
0	No Protection
1	Protected against water drops
2	Protected against water drops at a 15 degree angle
3	Protected against water spray at 60 degree angle
4	Protected against water splashing from any angle
5	Protected against water jets from any angle
6	Protected against powerful jets of water
7	Watertight against the effects of temporary submersion in water. Test requires 30 minutes at 1 meter depth
8	Watertight against the effects of continuous submersion in water (up to 4 hours)

## US 🕕 <P>VERSUS EUROPEAN (E 🐼 CLASSIFICATION

HAZARDOUS AREA ELECTRICAL GUIDELINES				JIDELINES
	SUBSTANCE	TYPICAL ENVIRONMENTS	US CLASSIFICATIONS	E CLAS
	Flammable Gasses,	Oil Refinery	Division 1	Category 1 / Z
CLASS	Vapors or Liquids	Paint Warehouse	(Hazard Likely)	Category 2 / 2
I	(Acetylene, Hydrogen, Ethylene, Propane)	Offshore Oil Rig Spray Booth	<b>Division 2</b> (Hazard Not Likely)	Category 3 / Zo
		Coal Mine	Division 1	Category 1 / Zo
CLASS	Combustible Dusts (Metals [Div.1 only],	Grain Silo	(Hazard Likely)	Category 2 / Z
II	Coal, Grain)	I PUDITIONS FACTORY		Category 3 / Zor
CLASS	Ignitable Fibers & Flyings	Paper Mill Woodworking Facility	<b>Division 1</b> (Hazard Likely)	
III	(Machined Magnesium)	Textile Mill Cotton Gin	<b>Division 2</b> (Hazard Not Likely)	

\* A torch certified to Category 1 (Zone 0) is safe for use in areas rated Category 2 (Zone 1) and Category 3 (Zone 2). Conversely the opposite is not possible. This information should be taken only as a guideline. Contact us for specific details on both, US and European Directives.

### DIRECTIVE 2014/34/EU



The ATEX Directive is a Directive adopted by the EU for products intended for use in Potentially Explosive Atmospheres. ATEX Directive 1994/9/EC became mandatory for manufacturers and end users on the 1st of the 26th of February 2014 and has been applicable since the 20th of April 2016.

The ATEX Directive 2014/34/EU regulates that manufacturers are forced to supply properly certified electrical equipment to be used in potentially explosive areas. From the workers side there is another ATEX Directive (1999/92/EC) that regulates the requirements for improving the safety and health protection of workers, of the potential risk from explosive atmospheres. Both Directives are mandatory.

These Directives state that each area needs to be classified according to the potential hazardous risk so that only appropriate certified equipment can be used there. With the old CENELEC (previous Directive), different July 2003. The new Directive, 2014/34/EU, was released on areas were divided into three classifications: Zone 2, Zone 1, and Zone Ø depending on the level of risk. With the ATEX Directive, every Zone is associated to a Category, and every electrical equipment is classified according to these categories, certifying in which areas it can be safely

Under the reviewed ATEX Directive for Zone 0 & 1 areas, the standard EN 60079-0:2012 came into effect in April 2015. The most significant change was the need to mould in anti-static material or apply anti-static coating to the products in order to successfully pass the strict ATEX test.



BATTERY TYPE AA	TEMPERATURE CLASS	
Panasonic LR44	T4	
Energizer LR44	T6	
Duracell LR44	T6	
i.e. Approved batteries for Peli L1 1930 LED Zone Ø ligh		



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